



NOTICE:

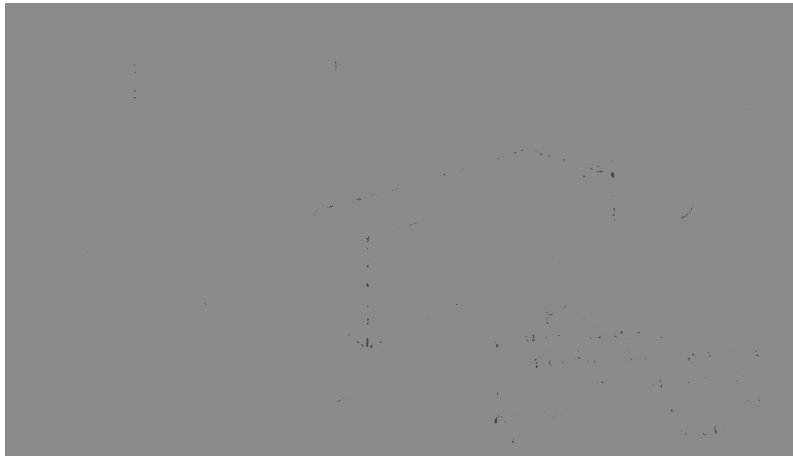
1. **Keep the vertical screw and ball joint greased.**
2. **Tighten the vertical screw by hand only! Do not use any leverage-increasing pipe or “cheater bar” to tighten the T-handle. Doing so may bend the T-handle or screw, and will void your warranty.**

GENERAL DIRECTIONS and MAINTENANCE:

1. There is a demonstration video of the StavePress on our website:
www.stavepress.com
2. The StavePress can be rotated on or removed from the base by loosening the bolts in the pipe section. Tighten the bolts firmly before beginning work.
3. Periodically oil the vertical screw threads and the ball joint at the bottom of the screw with motor oil or grease.
4. If your StavePress is mounted outside, protect the pad material from UV damage by covering the unit with a heavy plastic garbage bag.
5. Additional bases may be purchased through the stavepress.com website. An extra StavePress base will allow you to easily move your StavePress to different work locations around your shop and outdoors. Also, have a spare StavePress base so you can carry the StavePress to your buddy’s workshop. Temporarily mount it with “C” clamps so you two can work on bows together!

IMPORTANT TIP:

To get the best gripping power and to preserve the ball joint, place a scrap wooden block of approximately the same height as your workpiece inside the StavePress on the opposite side. Have various sizes of rectangle and wedge shapes handy to get best results:



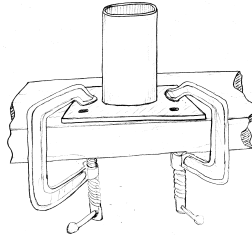
BASE MOUNTING SUGGESTIONS:

Inside The Shop:

In your shop, either temporarily or permanently mount the StavePress to your workbench.

Temporary Mounting:

1. Clamp the StavePress base to the corner of a sturdy workbench or picnic table with two or three heavy C-clamps.



Permanent Mounting:

1. For permanent mounting: choose a location on your workbench which will allow the most freedom of movement for you to work the wood. There should also be sufficient space behind the StavePress for your work piece to extend through the StavePress, and out the other side.
2. Detach the StavePress base from the StavePress body by loosening the two set bolts in the pipe section.
3. Locate the StavePress base near the front edge on your sturdy workbench. Place the mounting base on the bench location you have chosen, mark the holes, and drill 3/8" holes through the table.
4. Secure the base with the supplied 3/8" x 2inch bolts, flat washers, lock washers, and nuts.
5. Slide the StavePress body all the way down onto the base (the bolts on the StavePress pipe section might need to be loosened first).
6. Rotate the StavePress to your desired working position then tighten the bolts on the pipe section, thereby binding the StavePress to the mounting base.

Outside the shop:

To work outside, I mount the StavePress atop a wooden 6"x6" preservative-treated post which is concreted into the ground. (Illustration attached) **CHECK FOR UNDERGROUND UTILITIES BEFORE YOU DIG!**

Carefully choose a spot in your yard where there is shade in the afternoon, and plenty of elbowroom around.

Start with an 8 foot long, 6"x6" wooden preservative-treated post, and about (5 or 6) 80# sacks of dry concrete mix. Leave the post full length; you can cut it off later.

1. Dig a hole roughly 18 inches wide at the top, a little wider at the bottom, and 24 inches deep (If you live in an area where the ground freezes in the winter, causing a heaving potential, dig 36 inches deep).

2. Nail a few 3 inch (or longer) nails about 1.5 inches deep into each side of the lower 18 inches of the post. These will be covered with concrete later.
3. Put the post in the hole and let it rest on the bottom. Using a level, plumb the post in the center of the hole and add the wet pre-mixed concrete. Re-check the plumb after all the concrete has been added to the hole, then leave over-night.
4. After the concrete has hardened over-night, add the left over dirt back into the hole and tamp it down to compress it.
5. Decide where you want to cut the post off by lifting the StavePress (with the mounting base fully inserted and attached) up to your comfortable (standing) working height and mark the post where the bottom of the base plate touches it. As a ballpark height example: I am 6 feet tall, and my post is cut off at 38" above the ground.
6. Use the level to translate the mark you made into lines on all 4 sides of the post.
7. Using a carpenter's saw, cut the post along your marked lines thereby making a level, flat cut.
8. If your cut strays from level a bit, you can shim the base with washers (not supplied) to level it up in the next step.
9. Once the post is cut, place the StavePress base centered on top of the post and mark hole locations. Use a 9/32" or 5/16" drill bit to drill pilot holes 3.5 - 4 inches deep into the wood. **Important: Angle the pilot holes a bit towards the center of the post to catch some cross grain.**
10. If the base is not level on top of the post, shim under it at the hole locations with flat washers until leveled.
11. Use the 4 supplied wood screws and washers to screw the base down.
12. Slide the StavePress onto the mounting base until it is fully seated, then tighten the set bolts on the pipe section.

USAGE TIPS:

1. If you are beginning work on a triangular cross-sectioned stave, use a hatchet or band saw to remove the sharp triangle edge so that the stave will have a flat side at the top and the bottom while being held in the Stavepress. This gives the stave more surface area, and it will be held more securely by the StavePress.
2. If you cannot avoid clamping a stave with a single sharp edge on top or bottom as it sits in the StavePress, cut some wooden wedges out of scrap 2x4 or 4x4 material and put the wedges in the StavePress on either side of the stave. The wedges will jam the stave tightly as you tighten the StavePress screw. As you work the stave down with your tools, the wedges will no longer be needed.

1 Year Limited Warranty:

In the event of a manufacturer's defect in workmanship of the steel materials, Warwick Ideas, LLC will, at our discretion, replace or repair your StavePress within the warranty period of 1 year after purchase date. Proof of purchase is required.

Please email us through the www.stavepress.com website for warranty claims.

Feedback: We would like to receive your comments about the StavePress, and if you've made something you're proud of while using the StavePress, send us a note and digital picture through the stavepress.com website email, so we can post it.

MOUNTING ON POST

